

## Perma Lon Care and Use INSTRUCTIONS

Perma Lon is a non stick film that was designed to work with all Kool Tack products. The super smooth surface will produce a perfect drymount free from the “orange peel” effect that is typical with the use of release boards, and release paper.

With proper care and periodic cleaning, Perma Lon will give many years of trouble free service.

The following information is designed to guide you in the proper care and use of your Perma Lon release film. Please read and follow it carefully.

Perma Lon film is laminated to a thin piece of clear Lexan™ which is flexible and light. This allows the product to be placed in a drymount press and left. There is no need to remove the Perma Lon from the press unless the press is to be used for other than drymounting with Kool Tack.

### When first using Perma Lon:

- Perma Lon was designed to be used with Kool Tack products and may not work with other types of adhesives. It is suggested to test before attempting to drymount.
- Check the film to ensure that it is free of scratches, chips, or any surface marks. These marks may leave an impression on the surface of the item being drymounted.
- Since the film will be left in the press, a piece of mat board underneath the film sheet will help prevent the film from being damaged.
- Never subject Perma Lon to a temperature of more than 200°F for this will deteriorate the adhesive binding the film to the Lexan™.
- Before drymounting, be sure that the surface of the film and the surface of the item being drymounted is completely free of dirt, and any particulate that could cause damage to the art or the film.
- When removing Perma Lon from the press, store in a box or container that will protect the film from damage. Never scrape the surface of Perma Lon on a hard surface for this will cause permanent damage to the film.
- Periodic cleaning with a solvent such as Unstick® or alcohol will ensure a smooth trouble free surface. Use a soft cloth to wipe the surface clean. It is also recommended that you wipe the film with a soft cloth that has been LIGHTLY SPRAYED with a dry Teflon or silicon lubricant and then wiping dry will give longer life to the film. *(Be sure to wipe the film dry).*

Following these suggestions will ensure a long and trouble free life for the product.

For further information, please visit the Tack 1 Technologies web site at [www.kooltack.com](http://www.kooltack.com)  
or call LeWinter Moulding