

# Wood Moulding Information

**BOX LENGTH - Our Best Price (See below for scheduling)**

**Box price is our best price.** See each moulding # to see how many feet are in a box. Order the box quantity or more and get the box price. Moulding box quantity varies and can change.

**LENGTH DISCOUNTS (See below for scheduling)**

	300'	Assorted wood moulding	<b>* See each item # for quantity break prices</b>
	500'	Assorted wood moulding	
<b>MPP-2</b>	*1000'	Assorted wood moulding	
<b>MPP-1</b>	*1500'	Assorted wood moulding	
	2000'	Assorted wood moulding	

**\* MPP Program (Moulding Partner Program)**

An innovative program for wood length buyers.

- Order a minimum of 10 patterns, (50ft of each) and receive the 1500ft price on the initial order. All future length moulding orders will qualify for **MPP-1** (1500ft) price as long as you order 20ft or more per item.
- If you order under 20ft per item, you will qualify for the **MPP-2** (1000ft) price.
- Order any quantity in length - you will always get the **MPP-1** or **MPP-2** price. There is no minimum order after you qualify. See above for details.

**CHOP DISCOUNTS (See below for scheduling)**

**Discounts are as follows:**

- Orders **over** \$75.00 qualify for a 5% discount if paid within 15 days.
- UPS orders **over** \$75.00 qualify for a **full regular** UPS allowance **and** a 5% discount if paid within 15 days.
- Wood & metal chops **can** be combined for the \$75.00 qualifier.
- Discounts **do not** apply to accounts with balances over 45 days old.
- Orders under \$75.00 **will** be charged UPS with no discount for early payment.
- Chop orders placed by 2:00 P.M. go out UPS the same day or LeWinter delivery the next day.
- Discounts and UPS allowance will print on your invoice if you qualify.

**To find moulding numbers go to the appropriate factory i.e. Studio, Decor, etc.**  
**Example:**  
**12- Precedes Studio numbers**  
**13- Precedes all Decor, etc**

**More Length Information**

Wood moulding comes in random lengths - bundles ranging from 5 to 48 ft. When you order length moulding, we'll fill your order to the specified length **or** the next highest full stick. We won't cut sticks, or combinations of sticks, so you may receive slightly more footage than ordered. **Left over moulding is not returnable.**

**Example #1:** You order 10 feet of moulding XYZ. XYZ comes in 8 foot sticks. We send two 8 foot sticks, 16 feet.

**Example #2:** You order 5 feet. It comes in 7 foot sticks. You will get one 7 foot stick..

**Extra length moulding is not returnable.**

If you need certain lengths - please specify. We will try to accommodate.

Note - wood moulding is raw material and comes in random lengths. **Allow for waste when ordering.**

**JOINED FRAMES (See below for scheduling)**

When frames are ordered joined they will be cut to size and assembled. There are no terms discounts on joined frames.

Order	Delivery / Pick Up / UPS
Monday	Thursday
Tuesday	Friday
Wednesday	Monday
Thursday	Tuesday
Friday	Wednesday

**ROUTE (See below for scheduling)**

We make joining frames easier with our route service. Nails & putty are replaced with a plastic insert. The corners of your chop are routed to make a perfect fit for the plastic insert. When you order a chop "routed" you will automatically receive the appropriate number of inserts to join the frame. You **must** mention **"ROUTE"** when you order your chop to receive this service. It's only \$4.00 per frame (**#ROUTE**).

**See Page B-2 for more Route Information**

**READY MADES (ReadyM)**

Now all of our mouldings are available as Readymade frames. Minimum of 3 frames, same moulding number, same size. **Allow 3 days for delivery.** See ReadyM page for details.

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	SCHEDULING			
	Pick Up	LeWinter Delivery	Truck	UPS
<b>Straight Cut/ Chop/Route</b>	Allow 4 Hrs.	Allow 24 Hrs.	Allow 24 Hrs.	Same Day **
<b>Length</b>	Allow 2 Hrs.	Allow 24 Hrs.	Allow 24 Hrs.	Same Day **
<b>Joined</b>	Allow 72 Hrs.	Allow 72 Hrs.	Allow 72 Hrs.	Allow 72 Hrs.

Order by 2:00 PM for next day Delivery

**\*\* Order by 2:00 PM for same day UPS**

See Page A-4 for more scheduling details

**SAMPLES**

Samples are sold in sets or individually. Prices are marked for each set. If ordered individually, your cost will be 1 ft. at box price or a minimum of \$1.00

**For Straight Cut, See Page B-3**

# Wood Moulding Information

**United Inches Chart - Wood Moulding**

United Inches	Width Of Moulding							United Inches	Width Of Moulding						
	1"	1 1/2"	2"	2 1/2"	3"	3 1/2"	4"		1"	1 1/2"	2"	2 1/2"	3"	3 1/2"	4"
18	4	4	4.5	5	5	5.5	6	64	12	12	12	13	13	13	14
20	4	4.5	5	5	5.5	6	6	66	12	12	13	13	13	14	14
22	4.5	5	5	5.5	6	6	6.5	68	12	13	13	13	14	14	14
24	5	5	5.5	6	6	6.5	7	70	13	13	13	14	14	14	15
26	5	5.5	6	6	6.5	7	7	72	13	13	14	14	14	15	15
28	5.5	6	6	6.5	7	7	7.5	74	13	14	14	14	14	15	15
30	6	6	6.5	7	7	7.5	8	76	14	14	14	15	15	15	16
32	6	6.5	7	7	7.5	8	8	78	14	14	15	15	15	16	16
34	6.5	7	7	7.5	8	8	8.5	80	14	15	15	15	16	16	16
36	7	7	7.5	8	8	8.5	9	82	15	15	15	16	16	16	17
38	7	7.5	8	8	8.5	9	9	84	15	15	16	16	16	17	17
40	7.5	8	8	8.5	9	9	9.5	86	15	16	16	16	17	17	17
42	8	8	8.5	9	9	9.5	10	88	16	16	16	17	17	17	18
44	8	8.5	9	9	9.5	10	10	90	16	16	17	17	17	18	18
46	8.5	9	9	9.5	10	10	10.5	92	16	17	17	17	18	18	18
48	9	9	9.5	10	10	10.5	11	94	17	17	17	18	18	18	19
50	9	9.5	10	10	10.5	11	11	96	17	17	18	18	18	19	19
52	9.5	10	10	10.5	11	11	12	98	17	18	18	18	19	19	19
54	10	10	10.5	11	11	12	12	100	18	18	18	19	19	19	20
56	10	10.5	11	11	12	12	12	102	18	18	19	19	19	20	20
58	10.5	11	11	12	12	12	13	104	18	19	19	19	20	20	20
60	11	11	12	12	12	13	13	106	19	19	19	20	20	20	21
62	11	12	12	12	13	13	13	108	19	19	20	20	20	21	21

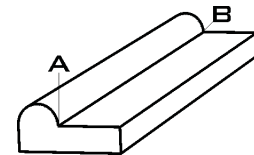
**United Inches:** Add together one width and one length of the frame. Round fractions up to the next highest inch to determine footage.

**Example:** 16" + 20" = 36" = 7 ft. for 1" wide, 7.5 ft. for 2" wide.

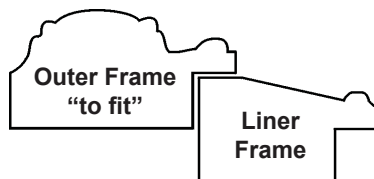
## SPECIAL SERVICES

- **Chop or Joined- Wood or Metal**  
Allowance is 1/8".  
If you need a fuller allowance- PLEASE SPECIFY.  
See Page B-3 for other size specifications
- **Metal Chops**  
Metal chops do not come with hardware. Please order the hardware you need.
- **Own Frames Joined:**
  - #JOF-2024 Up to 20 x 24 \$10.00
  - #JOF-4048 21 x 25 to 40 x 48 \$12.00
  - #JOF-4149 41 x 49 & Up \$16.00
- **Cut Down Own Frames:**
  - #CDM-PR/CDW-PR Metal or Wood \$4.00/pr.
  - #CDM-F/CDW-F Whole Frame \$6.00
  - #CDM-R/CDW-R Rail \$3.00
  - #ROUTE \$4.00  
(includes inserts to assemble one frame.)

- **Fillet Moulding**  
Filletlets are cut **exact** size unless otherwise specified.  
When ordering fillet chops please give the measurement between **A** and **B**. For the best results order your fillet 1" larger or in length and trim to it yourself with the Frame Square Fillet Cutter #1-386 (See your hardware section for details.) Due to the fragile nature of fillets we are not able to join them unless attached to a joined frame.



- **Liner Frames**  
Liner frames should be ordered to fit the picture, then order the outside frame "to fit" the liner. We will cut the frame to the liner.



- **Routes**  
**Follow these simple steps to join your routed chop:**
  1. Apply wood glue to the corners of the chops. (We recommend #1-494 or #1-495 Corner Weld Glue.
  2. Press plastic insert into slot. (We recommend #1-927 Tork Towels to wipe the extra glue off of your fingers.
  3. Adjust the mitre for a proper fit.
  4. Let stand until glue is dry.

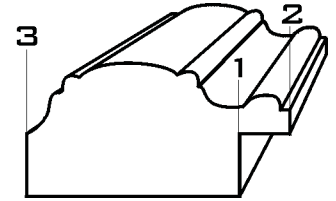
### SPECIAL SERVICES - Continued from page B-2

#### Size Accommodations

GLASS SIZE - Glass or Art measurement size (**we allow 1/8"**)

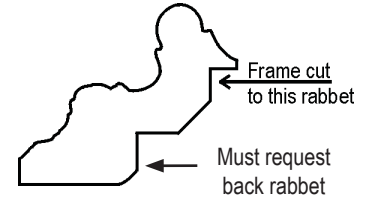
- 1 - EXACT SIZE - **No allowance**
- 2 - SIGHT SIZE - Actually what you see - **No allowance**
- 3 - OUTSIDE MEASUREMENT-From outside corner to corner - **No allowance**

**Unless** you request a specific size accommodation we will cut to the glass measurement with an 1/8" allowance.



#### Double Rabbet Mouldings

Unless otherwise requested, double rabbet mouldings are cut at the upper inside rabbet or glass size. We can cut to the back rabbet **upon request**.



### New Straight Cut Service

The straight cut service provides pre-inspected and pre-cut length, which you would then **CUT** to your specification.

- Place your order based on the frame size.
- We will calculate the Straight Cut size for you based on the size of the frame, **plus a 1" total allowance on each piece.**
- Do **not** order extra material when placing your order. See example below. **Example:** Order a 16" X 20" that is 1" wide. We **allow** for the width and send you 4 pieces long enough for you to chop to size. **(You can not order straight cut rails.)**  
You must order 4 pieces.

**Straight Cuts DO NOT qualify for UPS allowance or discounts**

**Example:** 1 16 X 20 or  
1 20 X 20, etc

**There are no discounts on Straight Cut Service.**

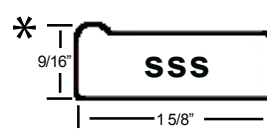
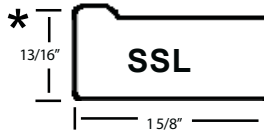
**Footage billed is based on our Chop Footage Chart, but add an additional 4" total. May vary due to rounding.**

## Stretcher Bars & Strainer Material

Can be used to make your own custom stretcher bars or support braces.  
Great for stabilizing large stretched items.

Item#	Description	Box Qty	Box	2000'	MPP-1 1500'	MPP-2 1000'	500'	300'	Length	Chop	Join	Ready/M	Straight Cut
<b>SSG</b>	Stretcher Material XI	320	1.12	1.42	1.45	1.49	1.52	1.55	1.58	3.08	4.25	3.33	2.33
<b>SSL</b>	Stretcher Material Large	500	.81	.94	.96	.98	1.00	1.02	1.04	2.43	3.49	2.62	1.74
<b>SSS</b>	1 5/8 X 9/16 Stretcher	640	.72	.93	.95	.97	.99	1.01	1.03	2.36	3.59	2.55	1.70

Set #	Description	# of samples	Price
<b>ST-Set-1</b>	Stretcher bars (straight pieces) and Strainer material	4 samples (includes all 4 stretcher bars)	4.00



\* **SSG, SSL and SSS** Stretcher Bars are shown smaller than actual size